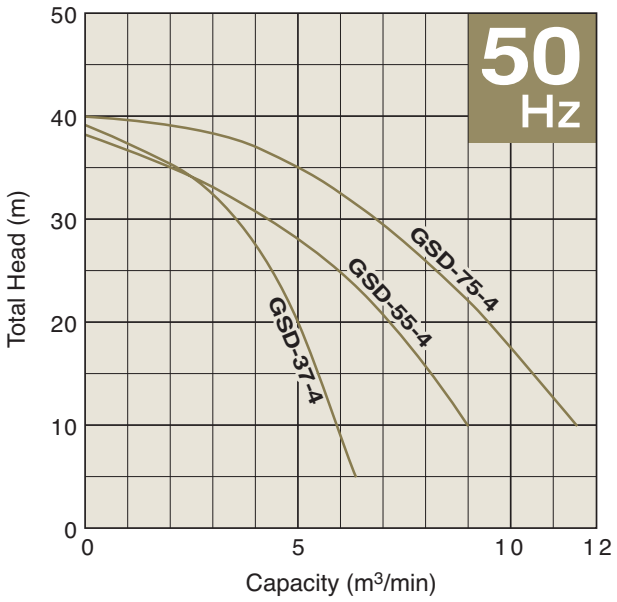
Series:	Discharge Bore:	Motor Output / Pole:
GSD	200·250mm	37 - 75kW / 4-pole

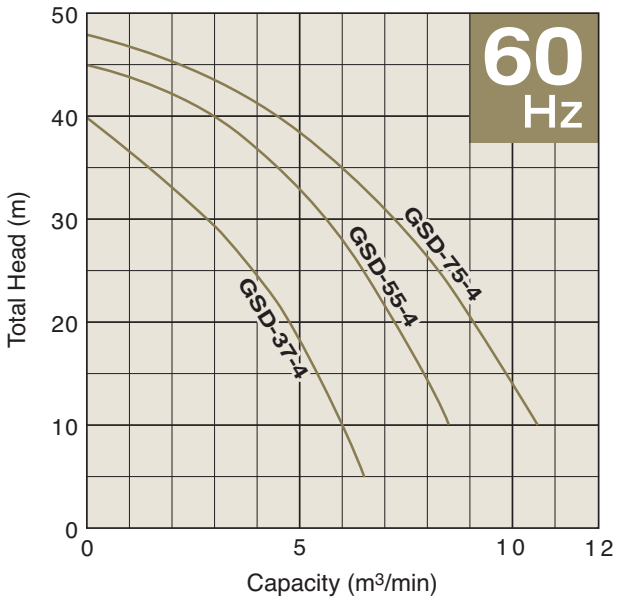
The GSD-series is a submersible three-phase high power, high head and high volume heavy-duty slurry pump driven by a 4-pole motor. It is equipped with a high-chromium cast iron agitator that assists smooth suction of the settled matters. The pump parts such as the impeller and the suction cover are made of wear-resistant materials. The side discharge, spiral design allows smoother passage of the sucked solid matters. The motor is cooled by a water jacket that assures efficient motor cooling even when it operates with its motor exposed to air. The pump incorporates seal pressure relief ports that prevent the pumping pressure from applying to the shaft seal.

Selection Table

Model	Discharge Bore mm	Motor Output kW	Phase	Starting Method	Pole	Dry Weight kg
GSD-37-4	200	37	3-phase	Star-Delta	4	685
GSD-55-4	250	55	3-phase	Star-Delta	4	1220
GSD-75-4	250	75	3-phase	Star-Delta	4	1220

Performance Curves





SPECIFICATIONS	Model	GSD-37-4	GSD-series 37kW, 3-phase

Type of Pump
Submersible slurry pump for construction and foundation works, mining, and quarries, etc.

Water Jacket
Equipped with a water jacket, around the motor frame. A portion of the pumped liquid is allowed to flow into the water jacket to cool the motor.

Type of Fluid
Water containing sand, mud, and slurry

Temperature: 0 to 40°C

Discharge Bore & Connection
200mm, JIS 10kg/cm² Flange

Motor Output
37kW

Power Supply
Three-phase

Starting Method
Star-Delta

Motor
Continuous-duty rated, dry-type induction motor

Insulation Class: F
Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed)
4-pole, 1500/1800min^{-1} (50/60Hz)

Power Supply Voltages & Rated Currents

50Hz	60Hz
380V – 80A	220V – 140A
400V – 76A	380V – 81A
415V – 73A	440V – 72A

Power Cable
Standard Length: 10m
380 to 600V supply:
1 x 4 x 14mm², O.D. 25.6mm, Chloroprene rubber
1 x 3 x 14mm², O.D. 25.6mm, Chloroprene rubber
1 x 2 x 1.25mm², O.D. 9.6mm, PVC
200 to 240V supply:
1 x 4 x 22mm², O.D. 31.6mm, Chloroprene rubber
1 x 3 x 22mm², O.D. 27.1mm, Chloroprene rubber
1 x 2 x 1.25mm², O.D. 9.6mm, PVC

Dry Weight (excluding cable)
685kg

Impeller
Closed impeller made of high-chromium cast iron

Solids Passage
50Hz – ϕ25mm
60Hz – ϕ25mm

Agitator
High-chromium cast iron

Mouth Ring
Made of high-chromium cast iron, excellent in abrasion-resistance. It can be improved by adjusting impeller clearance.

Cable Entry with Anti-Wicking Block
Watertight cable entry with strain-relief device. The anti-wicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing
Permanently lubricated, deep-groove, double-shielded C3 ball bearings

Shaft
420 stainless steel

Shaft Seal (Mechanical Seal)
Furnished with a double-face mechanical seal located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: SiC + SiC
Lower Seal Face: SiC + SiC

Oil Seal (Lip Seal)
Used four as a "Dust Seal", it protects the mechanical seal from abrasive particles.

Pressure Relief Ports
Protect the mechanical seal against excessive pressure, and also protect the seal faces from abrasive particles by drawing the particles away.

OIL LIFTER
Equipped in oil chamber. It forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume.

Type of Lubricating Oil & Volume
Turbine Oil (ISO VG32), 5400ml

Motor Protection Device
A miniature thermal protector is embedded in each winding of the motor. Should excessive heat builds up, the bimetal strip opens to cause the control panel to shut the power supply.

SPECIFICATIONS | Model GSD-55-4

GSD-series
55kW, 3-phase

Type of Pump
Submersible slurry pump for construction and foundation works, mining, and quarries, etc.

Water Jacket
Equipped with a water jacket, around the motor frame. A portion of the pumped liquid is allowed to flow into the water jacket to cool the motor.

Type of Fluid
Water containing sand, mud, and slurry

Temperature: 0 to 40°C

Discharge Bore & Connection
250mm, JIS 10kg/cm² Flange

Motor Output
55kW

Power Supply
Three-phase

Starting Method
Star-Delta

Motor
Continuous-duty rated, dry-type induction motor

Insulation Class: F
Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed)
4-pole, 1500/1800min^{-1} (50/60Hz)

Power Supply Voltages & Rated Currents

50Hz	60Hz
380V – 114A	380V – 111A
400V – 108A	440V – 95A
415V – 105A	

Power Cable
Sheath: Chloroprene rubber
Standard Length: 10m
380 to 600V supply:
1 x (3 x 30mm² / 1 x 14mm² / 3 x 2mm²) O.D. 34.1mm
1 x 3 x 30mm², O.D. 34mm

Dry Weight (excluding cable)
1220kg

Impeller
Closed impeller made of high-chromium cast iron

Solids Passage
50Hz – φ25mm
60Hz – φ25mm

Agitator
High-chromium cast iron

Mouth Ring
Made of high-chromium cast iron, excellent in abrasion-resistance. It can be improved by adjusting impeller clearance.

Cable Entry with Anti-Wicking Block
Watertight cable entry with strain-relief device. The anti-wicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing
Upper: Permanently lubricated, deep-groove, double-shielded C3 ball bearing
Lower: Duplex angular contact ball bearing mounted back-to-back

Shaft
420 stainless steel

Shaft Seal (Mechanical Seal)
Furnished with a double-face mechanical seal located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: SiC + SiC
Lower Seal Face: SiC + SiC

Oil Seal (Lip Seal)
Used three as a "Dust Seal", it protects the mechanical seal from abrasive particles.

Labyrinth Ring
Made of 403 stainless steel, equipped to provide a better countermeasure against wear caused by high pressure generated in the casing.

Pressure Relief Ports
Protect the mechanical seal against excessive pressure, and also protect the seal faces from abrasive particles by drawing the particles away.

OIL LIFTER
Equipped in oil chamber. It forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume.

Type of Lubricating Oil & Volume
Turbine Oil (ISO VG32), 9400ml

Motor Protection Device
A miniature thermal protector is embedded in each winding of the motor. Should excessive heat builds up, the bimetal strip opens to cause the control panel to shut the power supply.

Leakage Sensor
Made of 304 stainless steel. It can be wired to a control panel to alert operators of water incursion into the oil chamber.

SPECIFICATIONS	Model	GSD-75-4	GSD-series 75kW, 3-phase

Type of Pump
Submersible slurry pump for construction and foundation works, mining, and quarries, etc.

Water Jacket
Equipped with a water jacket, around the motor frame. A portion of the pumped liquid is allowed to flow into the water jacket to cool the motor.

Type of Fluid
Water containing sand, mud, and slurry

Temperature: 0 to 40°C

Discharge Bore & Connection
250mm, JIS 10kg/cm² Flange

Motor Output
75kW

Power Supply
Three-phase

Starting Method
Star-Delta

Motor
Continuous-duty rated, dry-type induction motor

Insulation Class: F
Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed)
4-pole, 1500/1800min^{-1} (50/60Hz)

Power Supply Voltages & Rated Currents

50Hz	60Hz
380V – 164A	380V – 154A
400V – 152A	440V – 133A
415V – 150A	

Power Cable
Sheath: Chloroprene rubber
Standard Length: 10m
380 to 600V supply:
1 x (3 x 30mm² / 1 x 14mm² / 3 x 2mm²) O.D. 34.1mm
1 x 3 x 30mm², O.D. 34mm

Dry Weight (excluding cable)
1220kg

Impeller
Closed impeller made of high-chromium cast iron

Solids Passage
50Hz – ϕ25mm
60Hz – ϕ25mm

Agitator
High-chromium cast iron

Mouth Ring
Made of high-chromium cast iron, excellent in abrasion-resistance. It can be improved by adjusting impeller clearance.

Cable Entry with Anti-Wicking Block
Watertight cable entry with strain-relief device. The anti-wicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearing
Upper: Permanently lubricated, deep-groove, double-shielded C3 ball bearing
Lower: Duplex angular contact ball bearing mounted back-to-back

Shaft
420 stainless steel

Shaft Seal (Mechanical Seal)
Furnished with a double-face mechanical seal located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Face: SiC + SiC
Lower Seal Face: SiC + SiC

Oil Seal (Lip Seal)
Used three as a "Dust Seal", it protects the mechanical seal from abrasive particles.

Labyrinth Ring
Made of 403 stainless steel, equipped to provide a better countermeasure against wear caused by high pressure generated in the casing.

Pressure Relief Ports
Protect the mechanical seal against excessive pressure, and also protect the seal faces from abrasive particles by drawing the particles away.

OIL LIFTER
Equipped in oil chamber. It forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume.

Type of Lubricating Oil & Volume
Turbine Oil (ISO VG32), 9400ml

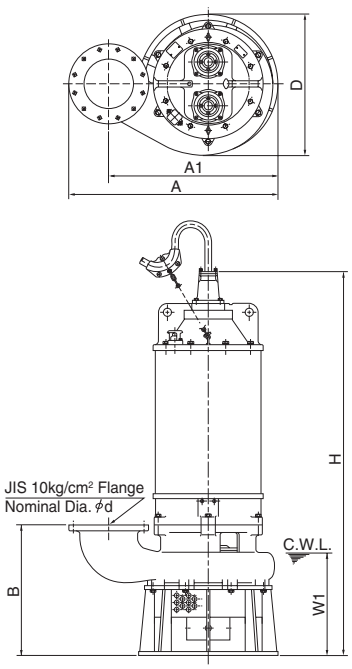
Motor Protection Device
A miniature thermal protector is embedded in each winding of the motor. Should excessive heat builds up, the bimetal strip opens to cause the control panel to shut the power supply.

Leakage Sensor
Made of 304 stainless steel. It can be wired to a control panel to alert operators of water incursion into the oil chamber.

DIMENSIONS | Model GSD-37-4 to GSD-75-4

GSD-series
200・250mm

C. W. L.: Continuous Running Water Level



Unit: mm

Model	d	A	A1	B	D	H	W1
GSD-37-4	200	915	750	550	660	1583	480
GSD-55-4	200	1050	850	655	708	1927	510
GSD-75-4	250	1050	850	655	708	1927	510